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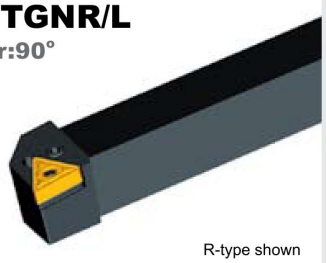
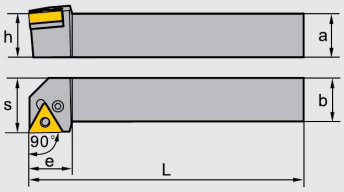
Corresponding tool holders of insert TN□□ P-type clamping

PTGNR/L
Kr:90°



R-type shown



Type		Stock R	Stock L	Basic dimensions(mm) a	b	L	h	s	e	Screw	Shim	Wrench	Lever	Shim pin
PTGNR/L	1010E11	△	△	10	10	70	10	14	16	LEM5×9B	—	WH20L	L2	—
	1212F11	△	△	12	12	80	12	16	14					
	1616H11	▲	▲	16	16	100	16	20	18					
	2020K11	▲	▲	20	20	125	20	25	19					
	2525M11	▲	▲	25	25	150	25	32	20					
	1616H16	▲	▲	16	16	100	16	20	20	LEM6×13.4A	T16AP	WH25L	L3	SP3
	2020K16	▲	▲	20	20	125	20	25	20					
	2525M16	▲	▲	25	25	150	25	32	20					
	3232P16	▲	▲	32	32	170	32	40	20					
	2525M22	▲	▲	25	25	150	25	32	28	LEM8×21	T22AP	WH30L	L4	SP4
	3232P22	▲	▲	32	32	170	32	40	28					
	3232P27	▲	▲	32	32	170	32	40	33	LEM8×25	T27AP	WH30L	L5	SP5
	4040S27	▲	▲	40	40	250	40	50	33					

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing	For semi-finishing	For roughing	For cast iron machining	PCBN&PCD inserts
Inserts shape	DF A66	PM A67	DR Double-side A68	Without chipbreaker A71	Without chipbreaker A113
	WG Wiper A66	DM A67	DR Single-side A69		
	SF A66	EM A68	ER Double-side A69		
	EF A66				

Tool holder type	For finishing	For semi-finishing	For roughing	For cast iron machining	PCBN&PCD inserts
PTGNR/L□□E/F/H/K/M11	TN□□1103□□	TN□□1103□□		TN□□1103□□	
PTGNR/L□□H/K/M/P16	TN□□1604□□	TN□□1604□□	TN□□1604□□	TN□□1604□□	TN□□1604□□
PTGNR/L□□M/P22	TN□□2204□□	TN□□2204□□	TN□□2204□□	TN□□2204□□	
PTGNR/L□□P/S27			TN□□2706□□	TN□□2706□□	

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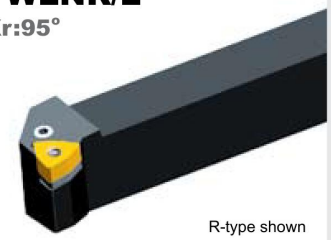
TURNING General Turning Tools

External turning tools

Corresponding tool holders of insert WN□□ P-type clamping

PWLNR/L
Kr:95°



R-type shown

Type		Stock		Basic dimensions(mm)						Screw	Shim	Wrench	Lever	Shim pin
		R	L	a	b	L	h	s	e					
PWLNR/L	**1616H06**	▲	▲	16	16	100	16	20	20	LEM6×13.4A	W06AP	WH25L	L3	SP3
	2020K06	▲	▲	20	20	125	20	25	20					
	2525M06	▲	▲	25	25	150	25	32	20					
	2020K08	▲	▲	20	20	125	20	25	26	LEM8×21	W08AP	WH30L	L4	SP4
	2525M08	▲	▲	25	25	150	25	32	26					

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing	For semi-finishing	For roughing	For cast iron machining
Inserts shape	**DF** A74	**PM** A76	**DR** Double -side A77	Without chipbreaker A77
	WG Wiper A74	**DM** A76		
	SF A75	**EM** A76		
	EF A75	**NM** A77		
	NF A75			
Tool holder type **PWLNR/L□□H/K/M06**	WN□□0604□□	WN□□0604□□	WN□□0604□□	WN□□0604□□
PWLNR/L□□K/M08	WN□□0804□□	WN□□0804□□	WN□□0804□□	WN□□0804□□

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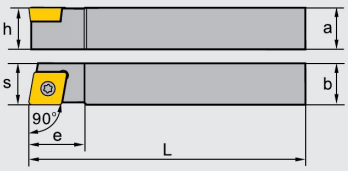
Corresponding tool holders of insert CC□□ S-type clamping

SCACR/L
Kr:90°

R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Wrench		
		R	L	a	b	L	h	s	e				
SCACR/L	**1010E06**	▲	△	10	10	70	10	10	10	I60M2.5×6.5	WT07IP		
	1212F09	▲	▲	12	12	80	12	12	16	I60M3.5×8	WT15IP		

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape	**SF** A80	**HF** A80	**HM** A81	**HR** A82	**LH** A82	Without chipbreaker A83	Without chipbreaker A115
		EF A81	**EM** A81		**LC** A82		
Tool holder type: **SCACR/L□□E06**	CC□□0602□□	CC□□0602□□	CC□□0602□□	CC□□0602□□	CCGX 0602□□	CC□□ 0602□□	CC□□ 0602□□
SCACR/L□□F09	CC□□09T3□□	CC□□09T3□□	CC□□09T3□□	CC□□09T3□□	CCGX 09T3□□	CC□□ 09T3□□	CC□□ 09T3□□

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TURNING General Turning Tools

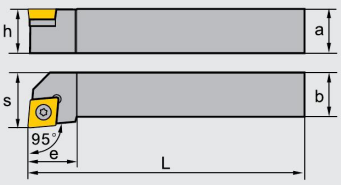
External turning tools

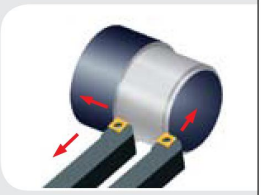
Corresponding tool holders of insert CC□□ S-type clamping

SCLCR/L

Kr:95°

R-type shown





Type		Stock R	Stock L	a	b	L	h	s	e	Screw	Shim	Shim screw	Wrench
SCLCR/L	0808D06	▲	△	08	08	60	08	10	10	I60M2.5×6.5	—	—	WT07IP
	1010E06	▲	▲	10	10	70	10	12	10				
	1212F09	▲	▲	12	12	80	12	16	16	I60M3.5×8	—	—	WT15IP
	1616H09	▲	▲	16	16	100	16	20	16				
	2020K12	▲	▲	20	20	125	20	25	25	I60M4×11X	C12BS	SM6×10XA	WT15IP WH40L
	2525M12	▲	▲	25	25	150	25	32	26				
	3225P12	▲	▲	32	25	170	32	32	26				

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape	SF A80	HF A80	HM A81	HR A82	LH A82	Without chipbreaker A83	Without chipbreaker A115
		EF A81	EM A81		LC A82		
Tool holder type: SCLCR/L□□D/E06	CC□□ 0602□□	CC□□ 0602□□	CC□□ 0602□□	CC□□ 0602□□	CCGX 0602□□	CC□□ 0602□□	CC□□ 0602□□
SCLCR/L□□F/H09	CC□□ 09T3□□	CC□□ 09T3□□	CC□□ 09T3□□	CC□□ 09T3□□	CCGX 09T3□□	CC□□ 09T3□□	CC□□ 09T3□□
SCLCR/L□□K/M/P12		CC□□ 1204□□	CC□□ 1204□□	CC□□ 1204□□	CCGX 1204□□	CC□□ 1204□□	CC□□ 1204□□

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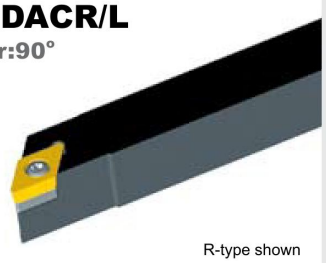
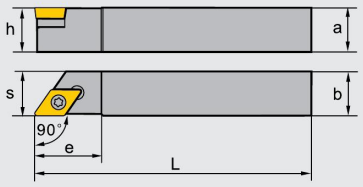
Corresponding tool holders of insert DC□□ S-type clamping

SDACR/L
Kr:90°



R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SDACR/L	**1010E07**	△	△	10	10	70	10	10	15	I60M2.5×6.5	—	—	WT07IP
	1212F11	△	△	12	12	80	12	12	15	I60M3.5×8	—	—	WT15IP
	1616H11	△	△	16	16	100	16	16	24	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L

▲Stock available △Make-to-order

Applicable inserts

Application		For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape		**SF** A84	**HF** A84	**HM** A85	**HR** A86	**LH** A86	Without chipbreaker A86	Without chipbreaker A116
			EF A85	**EM** A85		**LC** A86		
Tool holder type	**SDACR/L□□E07**	DC□□ 0702□□	DC□□ 0702□□	DC□□ 0702□□		DCGX 0702□□	DC□□0702□□	DC□□0702□□
	SDACR/L□□F/H11	DC□□ 11T3□□	DC□□ 11T3□□	DC□□ 11T3□□	DC□□ 11T3□□	DCGX 11T3□□	DC□□ 11T3□□	DC□□ 11T3□□

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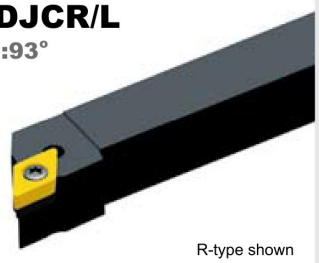
TURNING General Turning Tools

External turning tools

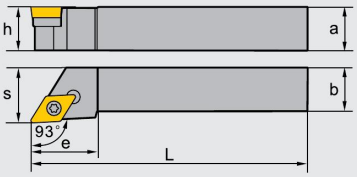
Corresponding tool holders of insert DC□□ S-type clamping

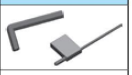
SDJCR/L

Kr:93°



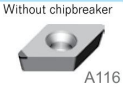
R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SDJCR/L	1010E07	▲	△	10	10	70	10	12	15	I60M2.5×6.5	—	—	WT07IP
	1212F07	▲	▲	12	12	80	12	16	15				
	1616H07	▲	▲	16	16	100	16	20	18				
	1616H11	▲	▲	16	16	100	16	20	24	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L
	2020K11	▲	▲	20	20	125	20	25	24				
	2525M11	▲	▲	25	25	150	25	32	29				
	3225P11	▲	▲	32	25	170	32	32	29				

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape	SF A84	HF A84	HM A85	HR A86	LH A86	Without chipbreaker A86	Without chipbreaker  A116
		EF A85	EM A85		LC A86		
Tool holder type: SDJCR/L□□E/F/H07	DC□□0702□□	DC□□ 0702□□	DC□□0702□□		DCGX 0702□□	DC□□ 0702□□	DC□□ 0702□□
Tool holder type: SDJCR/L□□H/K/M/P11	DC□□ 11T3□□	DC□□ 11T3□□	DC□□11T3□□	DC□□11T3□□	DCGX 11T3□□	DC□□ 11T3□□	DC□□ 11T3□□

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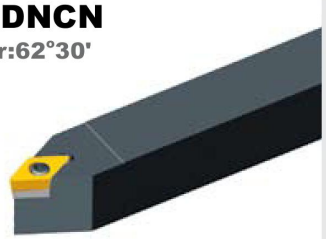
Corresponding tool holders of insert DC□□ S-type clamping

SDNCN
Kr:62°30'



Type		Stock	Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
			a	b	L	h	s	e				
SDNCN	**1010E07**	▲	10	10	70	10	5	20	I60M2.5×6.5	—	—	WT07IP
	1212F07	▲	12	12	80	12	6	20				
	1212H11	▲	12	12	100	12	6	30	I60M3.5×8	—	—	WT15IP
	1616H11	▲	16	16	100	16	8	30	I60M3.5×12	D11BS	SM5×8.65XA	WT15IP WH35L
	2020K11	▲	20	20	125	20	10	30				
	2525M11	▲	25	25	150	25	12.5	30				

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape	**SF** A84	**HF** A84	**HM** A85	**HR** A86	**LH** A86	Without chipbreaker A86	Without chipbreaker A116
		EF A85	**EM** A85		**LC** A86		
Tool holder type: **SDNCN□□E/F07**	DC□□0702□□	DC□□ 0702□□	DC□□0702□□		DCGX 0702□□	DC□□ 0702□□	DC□□ 0702□□
SDNCN□□H/K/M11	DC□□ 11T3□□	DC□□ 11T3□□	DC□□11T3□□	DC□□11T3□□	DCGX 11T3□□	DC□□ 11T3□□	DC□□ 11T3□□

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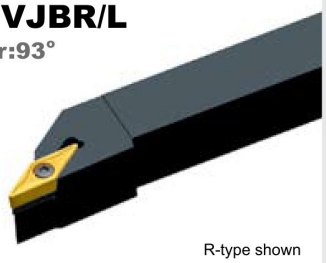
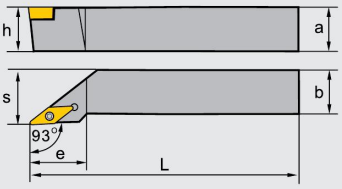
Corresponding tool holders of insert VB□□ S-type clamping

SVJBR/L
Kr:93°



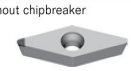
R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SVJBR/L	1212F11	▲	▲	12	12	80	12	16	27	I60M2.5×6.5	—	—	WT07IP
	1616H11	▲	▲	16	16	100	16	20	27				
	2020K11	▲	▲	20	20	125	20	25	27				
	2525M11	▲	▲	25	25	150	25	32	27				
	1616H16	▲	▲	16	16	100	16	20	36	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	▲	▲	20	20	125	20	25	41				
	2525M16	▲	▲	25	25	150	25	32	41				
	3225P16	▲	▲	32	25	170	32	32	41				

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing	For semi-finishing	For roughing	PCBN&PCD inserts
Inserts shape	HF A95	HM A99	HR A99	Without chipbreaker  A118
	NF A95			
Tool holder type: SVJBR/L□□F/H/K/M11	VB□□1102□□			
Tool holder type: SVJBR/L□□H/K/M/P16	VB□□1604□□	VB□□1604□□	VB□□1604□□	VB□□1604□□

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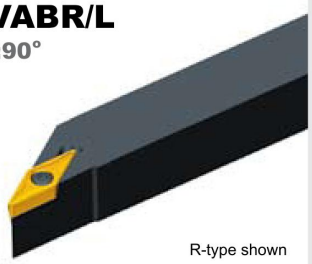
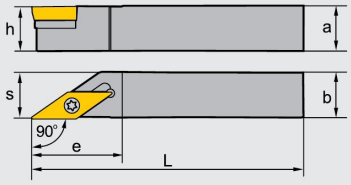
Corresponding tool holders of insert VB□□ S-type clamping

SVABR/L
Kr:90°



R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SVABR/L	1010F11	△	△	10	10	80	10	10	25	I60M2.5×6.5	—	—	WT07IP
	1616H16	△	△	16	16	100	16	16	28	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	△	△	20	20	125	20	20	28				
	2525M16	△	△	25	25	150	25	25	28				

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing	For semi-finishing	For roughing	PCBN&PCD inserts
Inserts shape	HF A95	HM A99	HR A99	Without chipbreaker A118
	NF A95			
Tool holder type: SVABR/L□□F11	VB□□1102□□			
SVABR/L□□H/K/M16	VB□□1604□□	VB□□1604□□	VB□□1604□□	VB□□1604□□

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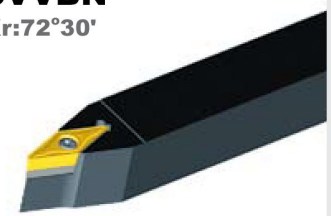
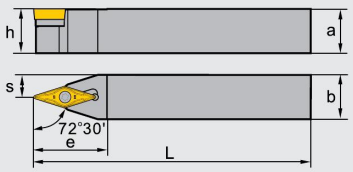
Corresponding tool holders of insert VB□□ S-type clamping

SVVBN
Kr:72°30'

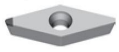




Type		Stock	Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
			a	b	L	h	s	e				
SVVBN	**1212F11**	▲	12	12	80	12	6	27	I60M2.5×6.5	—	—	WT07IP
	1616H11	▲	16	16	100	16	8	27				
	2020K11	▲	20	20	125	20	10	30				
	1616H16	▲	16	16	100	16	8	33	I60M3.5×12	V16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	▲	20	20	125	20	10	33				
	2525M16	▲	25	25	150	25	12.5	38				

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing	For semi-finishing	For roughing	PCBN&PCD inserts
Inserts shape	**HF** A95	**HM** A99	**HR** A99	Without chipbreaker  A118
	NF A95			
Tool holder type: **SVVBN□□F/H/K11**	VB□□1102□□			
SVVBN□□H/K/M16	VB□□1604□□	VB□□1604□□	VB□□1604□□	VB□□1604□□

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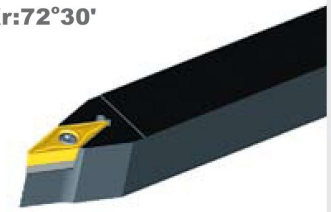
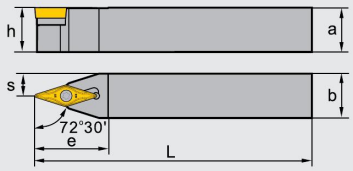
Corresponding tool holders of insert VC□□ S-type clamping

SVVCN
Kr:72°30'





Type		Stock	Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
			a	b	L	h	s	e				
SVVCN	**1212F11**	▲	12	12	80	12	6	27	I60M2.5×6.5	—	—	WT07IP
	1212M11	▲	12	12	150	12	6	27				
	1616H11	▲	16	16	100	16	8	27				
	2020K11	▲	20	20	125	20	10	30				
	2525M11	△	25	25	150	25	12.5	38				
	1616H16	▲	16	16	100	16	8	33	I60M3.5×12	V16BSC	SM5×8.65XA	WT15IP WH35L
	2020K16	▲	20	20	125	20	10	33				
	2525M16	▲	25	25	150	25	12.5	38				

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For Al machining	PCBN&PCD inserts
Inserts shape	**SF** A95	**HF** A95	**LH** A96	Without chipbreaker A118
		NF A95	**LC** A96	
Tool holder type: **SVVCN□□F/H/K/M11**	VC□□1103□□	VC□□1103□□	VCGX1103□□	
SVVCN□□H/K/M16		VC□□1604□□	VCGX1604□□	VC□□1604□□

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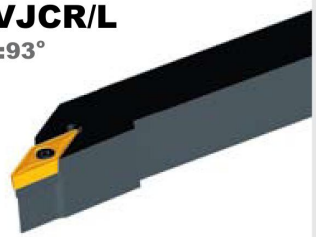
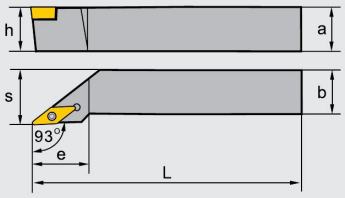
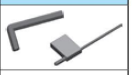
Corresponding tool holders of insert VC□□ S-type clamping

SVJCR/L
Kr:93°



R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SVJCR/L	**1010E11**	▲	△	10	10	70	10	12	22	I60M2.5×6.5	—	—	WT07IP
	1212F11	△	△	12	12	80	12	16	27				
	1616H11	▲	▲	16	16	100	16	20	27				
	2020K11	▲	▲	20	20	125	20	25	27				
	2525M11	▲	▲	25	25	150	25	32	27				
	1616H16	▲	▲	16	16	100	16	20	36	I60M3.5×12	V16BSC	SM5×8.65XA	WT15IP WH35L
	2020K16	▲	▲	20	20	125	20	25	41				
	2525M16	▲	▲	25	25	150	25	32	41				
	3225P16	△	△	32	25	170	32	32	41				

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For Al machining	PCBN&PCD inserts
Inserts shape	**SF** A95	**HF** A95	**LH** A96	Without chipbreaker A118
		NF A95	**LC** A96	
Tool holder type: **SVJCR/L□□E/F/H/K/M11**	VC□□1103□□	VC□□1103□□	VCGX1103□□	
SVJCR/L□□H/K/M/P16		VC□□1604□□	VCGX1604□□	VC□□1604□□

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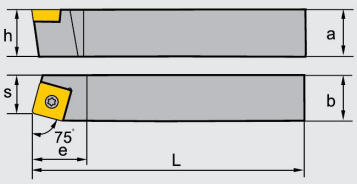
Corresponding tool holders of insert SC□□ S-type clamping

SSBCR/L
Kr:75°

R-type shown

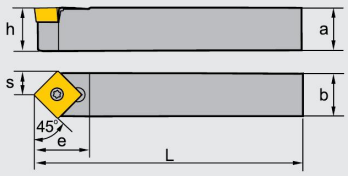


Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SSBCR/L	1212F09	▲	▲	12	12	80	12	11	16	I60M3.5×8	—	—	WT15IP
	1616H09	▲	▲	16	16	100	16	13	16	I60M3.5×8	S09BS	SM5×8.65XA	WT15IP WH35L
	2020K12	▲	▲	20	20	125	20	17	25	I60M4×11X	S12BS	SM6×10XA	WT15IP WH40L

▲Stock available △Make-to-order

Corresponding tool holders of insert SC□□ S-type clamping

SSDCN
Kr:45°



Type		Stock	Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
			a	b	L	h	s	e				
SSDCN	1212F09	▲	12	12	80	12	6	15.5	I60M3.5×8	—	—	WT15IP
	1616H09	▲	16	16	100	16	8	15.5	I60M3.5×12	S09BS	SM5×8.65XA	WT15IP WH35L

▲Stock available △Make-to-order

Applicable inserts

Application		For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining
Inserts shape		HF A89	HM A89	HR A90	LH A90	Without chipbreaker A90
		EF A89	EM A89		LC A90	
Tool holder type	SSBCR/L□□F/H09	SC□□09T3□□	SC□□09T3□□	SC□□09T3□□	SCGX09T3□□	SC□□09T3□□
	SSBCR/L□□K12		SC□□1204□□	SC□□1204□□	SCGX1204□□	SC□□1204□□
	SSDCN□□F/H09	SC□□09T3□□	SC□□09T3□□	SC□□09T3□□	SCGX09T3□□	SC□□09T3□□

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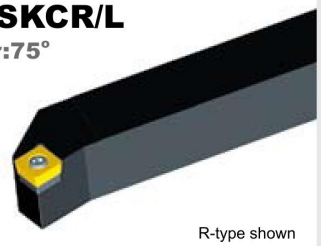
TURNING General Turning Tools

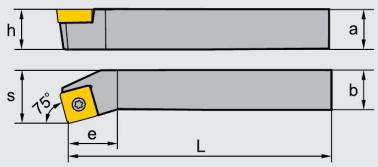
External turning tools

Corresponding tool holders of insert SC□□ S-type clamping

SSKCR/L
Kr:75°



R-type shown

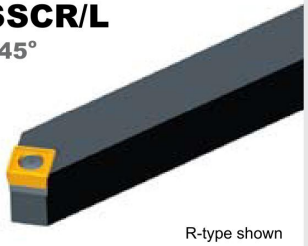


Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SSKCR/L	1616H09	▲	△	16	16	100	16	20	13	I60M3.5×12	S09BS	SM5×8.65XA	WT15IP WH35L

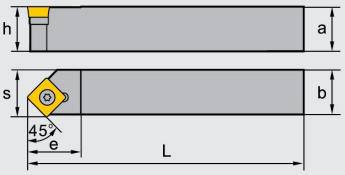
▲Stock available △Make-to-order

Corresponding tool holders of insert SC□□ S-type clamping

SSSCR/L
Kr:45°



R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
SSSCR/L	1616H09	▲	▲	16	16	100	16	17	16	I60M3.5×12	—	—	WT15IP
	2020K12	▲	▲	20	20	125	20	21	24	I60M4×11X	S12BS	SM6×10XA	WT15IP WH40L

▲Stock available △Make-to-order

Applicable inserts

Application		For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining
Inserts shape		HF A89	HM A89	HR A90	LH A90	Without chipbreaker A90
		EF A89	EM A89		LC A90	
Tool holder type	SSKCR/L□□H09	SC□□09T3□□	SC□□09T3□□	SC□□09T3□□	SCGX09T3□□	SC□□09T3□□
	SSSCR/L□□H09	SC□□09T3□□	SC□□09T3□□	SC□□09T3□□	SCGX09T3□□	SC□□09T3□□
	SSSCR/L□□K12		SC□□1204□□	SC□□1204□□	SCGX1204□□	SC□□1204□□

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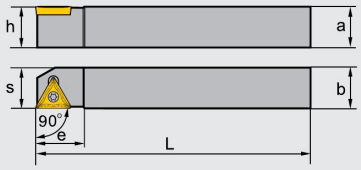
Corresponding tool holders of insert TC□□ S-type clamping

STACR/L
Kr:90°

R-type shown



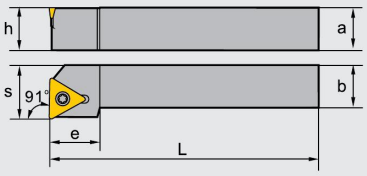
Type		Stock		Basic dimensions(mm)						Screw	Wrench		
		R	L	a	b	L	h	s	e				
STACR/L	1212F11	△	△	12	12	80	12	12	14	I60M2.5×6.5	WT07IP		

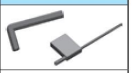
▲Stock available △Make-to-order

Corresponding tool holders of insert TC□□ S-type clamping

STFCR/L
Kr:91°

R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
STFCR/L	1212F11	▲	▲	12	12	80	12	16	14	I60M2.5×6.5	—	—	WT07IP
	1616H11	▲	▲	16	16	100	16	20	14				
	1616H16	▲	▲	16	16	100	16	20	19	I60M3.5×12	T16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	▲	▲	20	20	125	20	25	19				

▲Stock available △Make-to-order

Applicable inserts

Application		For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape		HF A91	HM A93	HR A93	LH A94	Without chipbreaker A94	Without chipbreaker A117
		EF A92	EM A92		LC A93		
Tool holder type	STACR/L□□F11	TC□□1102□□	TC□□1102□□	TC□□1102□□	TCGX1102□□	TC□□1102□□	TC□□1102□□
	STFCR/L□□F/H11	TC□□1102□□	TC□□1102□□	TC□□1102□□	TCGX1102□□	TC□□1102□□	TC□□1102□□
	STFCR/L□□H/K16	TC□□16T3□□	TC□□16T3□□	TC□□16T3□□	TCGX16T3□□	TC□□16T3□□	TC□□16T3□□

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TURNING General Turning Tools

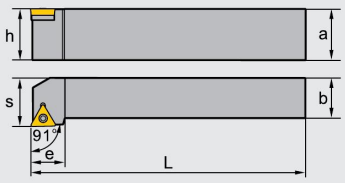
External turning tools

Corresponding tool holders of insert TC□□ S-type clamping

STGCR/L

Kr:91°

R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
STGCR/L	0808D09	▲	△	08	08	60	8	10	11	I60M2.2×5.5	—	—	WT06IP
	1010E09	▲	▲	10	10	70	10	12	11				
	1212F11	▲	▲	12	12	80	12	16	14	I60M2.5×6.5	—	—	WT07IP
	1616H11	▲	▲	16	16	100	16	20	16				
	2020K16	▲	▲	20	20	125	20	25	21	I60M3.5×12	T16BS	SM5×8.65XA	WT15IP WH35L
	2525M16	▲	▲	25	25	150	25	32	21				

▲Stock available △Make-to-order

Applicable inserts

Application	For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape	SF A91	HF A91	HM A93	HR A93	LH A94	Without chipbreaker A94	Without chipbreaker A117
		EF A92	EM A92		LC A93		

Tool holder type	For extra finishing	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
STGCR/L□□D/E09	TC□□0902□□	TC□□0902□□	TC□□0902□□	TC□□0902□□	TCGX0902□□	TC□□0902□□	TC□□0902□□
STGCR/L□□F/H11		TC□□1102□□	TC□□1102□□	TC□□1102□□	TCGX1102□□	TC□□1102□□	TC□□1102□□
STGCR/L□□K/M16		TC□□16T3□□	TC□□16T3□□	TC□□16T3□□	TCGX16T3□□	TC□□16T3□□	TC□□16T3□□

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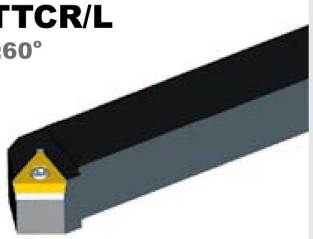
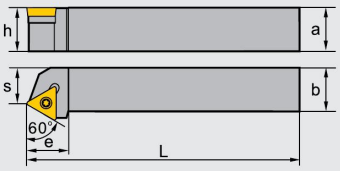
Corresponding tool holders of insert TC□□ S-type clamping

STTCR/L
Kr:60°



R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s	e				
STTCR/L	1616H11	△	△	16	16	100	16	13	14	I60M2.5×6.5	—	—	WT07IP
	1616H16	△	△	16	16	100	16	13	19	I60M3.5×12	T16BS	SM5×8.65XA	WT15IP WH35L
	2020K16	△	△	20	20	125	20	17	19				

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing	For semi-finishing	For roughing	For Al machining	For cast iron machining	PCBN&PCD inserts
Inserts shape	HF A91	HM A93	HR A93	LH A94	Without chipbreaker A94	Without chipbreaker A117
	EF A92	EM A92		LC A93		
Tool holder type: STTCR/L□□H11	TC□□1102□□	TC□□1102□□	TC□□1102□□	TCGX1102□□	TC□□1102□□	TC□□1102□□
Tool holder type: STTCR/L□□H/K16	TC□□16T3□□	TC□□16T3□□	TC□□16T3□□	TCGX16T3□□	TC□□16T3□□	TC□□16T3□□

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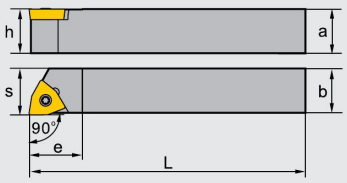
Corresponding tool holders of insert WC□□ S-type clamping

SWACR/L
Kr:90°

R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Wrench		
		R	L	a	b	L	h	s	e				
SWACR/L	**1010E04**	△	△	10	10	70	10	10	10	I60M2.5×6.5	WT07IP		
	1212F04	▲	△	12	12	80	12	12	14				
	1616H06	▲	△	16	16	100	16	16	20	I60M3×7	WT10IP		
	2020K08	▲	▲	20	20	125	20	20	24	I60M3.5×12	WT15IP		

▲Stock available △Make-to-order

Applicable inserts

Application	For finishing
Inserts shape	53 A97
Tool holder type **SWACR/L□□E/F04**	WC□X0402□□
SWACR/L□□H06	WC□X06T3□□
SWACR/L□□K08	WC□X0804□□

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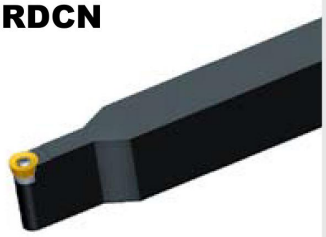
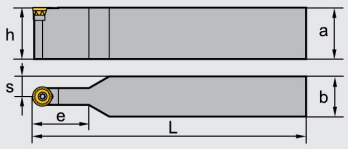
Corresponding tool holders of insert RC□□ S-type clamping

SRDCN





Type		Stock	Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
			a	b	L	h	s	e				
SRDCN	**1616H08**	△	16	16	100	16	8	16	I60M3×7	—	—	WT10IP
	1616H10	△	16	16	100	16	8	25	I60M3.5×10	—	—	WT15IP
	2020K10	△	20	20	125	20	10	25				
	2525M10	▲	25	25	150	25	12.5	25				
	2020K12	▲	20	20	125	20	10	35	I60M3.5×12	R12BS	SM5×8.65XA	WT15IP WH35L
	2525M12	▲	25	25	150	25	12.5	35				
	3225P12	▲	32	25	170	32	12.5	35				
	3225P16	▲	32	25	170	32	12.5	35	I60M4×15X	R16BS	SM6×10XA	WT15IP WH40L
	3232P16	▲	32	32	170	32	16	40				
	4040S16	▲	40	40	250	40	20	50				

▲Stock available △Make-to-order

Applicable inserts

Application		For semi-finishing	For roughing	For Al machining	
Inserts shape		A87	A87	LH A87	A87
Tool holder type	**SRDCN□□H08**	RCMT0803MO	RCMT0803MO	RCGX0803MO-LH	RCMT0803MO
	SRDCN□□H/K/M10	RCMT10T3MO	RCMT10T3MO		RCMT10T3MO
	SRDCN□□K/M/P12	RCMT1204MO	RCMT1204MO		RCMT1204MO
	SRDCN□□P/S16	RCMT1606MO	RCMT1606MO		RCMT1606MO

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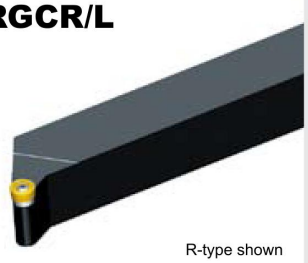
TURNING General Turning Tools

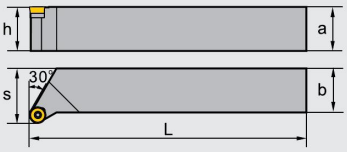
External turning tools

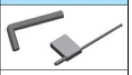
Corresponding tool holders of insert RC□□ S-type clamping

SRGCR/L



R-type shown



Type		Stock		Basic dimensions(mm)						Screw	Shim	Shim screw	Wrench
		R	L	a	b	L	h	s					
SRGCR/L	**1616H08**	△	△	16	16	100	16	20		I60M3×7	—	—	WT10IP
	1616H10	△	△	16	16	100	16	20		I60M3.5×10	—	—	WT15IP
	2020K10	▲	▲	20	20	125	20	25					
	2525M10	▲	▲	25	25	150	25	32					
	2020K12	▲	△	20	20	125	20	27		I60M3.5×12	R12BS	SM5×8.65XA	WT15IP WH35L
	2525M12	▲	▲	25	25	150	25	32					

▲Stock available △Make-to-order

Applicable inserts

Application		For semi-finishing	For roughing	For Al machining	
Inserts shape		A87	A87	LH A87	A87
Tool holder type	**SRGCR/L□□H08**	RCMT0803MO	RCMT0803MO	RCGX0803MO-LH	RCMT0803MO
	SRGCR/L□□H/K/M10	RCMT10T3MO	RCMT10T3MO		RCMT10T3MO
	SRGCR/L□□K/M12	RCMT1204MO	RCMT1204MO		RCMT1204MO

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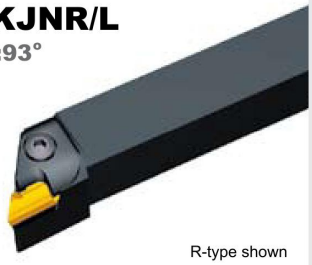
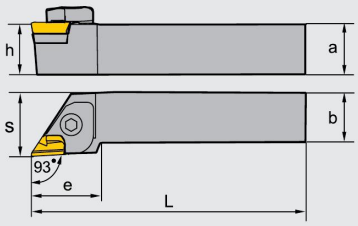
Corresponding tool holders of insert KNUX□□ C-type clamping

CKJNR/L
Kr:93°



R-type shown



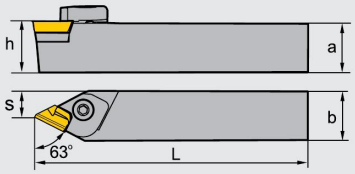
Type		Stock	Basic dimensions(mm) a	b	L	h	s	e	Applicable inserts	Clamp	Clamp screw	Spring	Clamping stud	Shim	Shim screw	Wrench
CKJNR	2525M16	△	25	25	150	25	32	32	KNUX1604□□R A78	C6R1T	CM6×25A	SPR1 SPR2	P0515	K16CC	SM3×10B	WH20L WH40L
	3232P16	△	32	32	170	32	40	32								
	4040R16	△	40	40	200	40	50	32								
CKJNL	2525M16	△	25	25	150	25	32	32	KNUX1604□□L A78	C6L1T				K16CCL		
	3232P16	△	32	32	170	32	40	32								
	4040R16	△	40	40	200	40	50	32								

▲Stock available △Make-to-order

Corresponding tool holders of insert KNUX□□ C-type clamping

CKNNR/L
Kr:63°

R-type shown



Type		Stock	Basic dimensions(mm) a	b	L	h	s	Applicable inserts	Clamp	Clamp screw	Spring	Clamping stud	Shim	Shim screw	Wrench
CKNNR	2525M16	△	25	25	150	25	14.3	KNUX1604□□R A78	C6R1T	CM6×25A	SPR1 SPR2	P0515	K16CC	SM3×10B	WH20L WH40L
	3232P16	△	32	32	170	32	16.8								
CKNNL	2525M16	△	25	25	150	25	14.3	KNUX1604□□L A78	C6L1T	CM6×25A	SPR1 SPR2	P0515	K16CCL	SM3×10B	
	3232P16	△	32	32	170	32	16.8								

▲Stock available △Make-to-order

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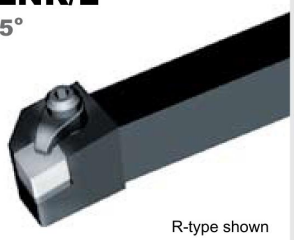
TURNING General Turning Tools

External turning tools for ceramic inserts

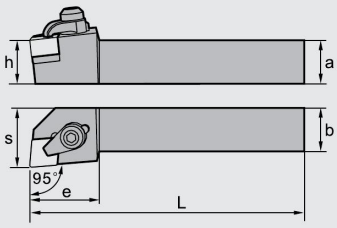
Corresponding tool holders of insert CN□□ C-type clamping

CCLNR/L

Kr:95°



R-type shown



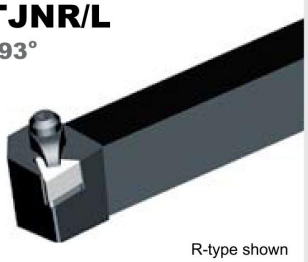
Type		Stock R	Stock L	a	b	L	h	s	e	Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
CCLNR/L	2020K12	△	△	20	20	125	20	27	32	CNGN1207□□ (1204□□) A123	C1RC	CM6×30B	WH20L WH40L	C12CC-07 (C12CC-04)	SM3×10B	SPR1
	2525M12	△	△	25	25	150	25	27	36							
	2525M16	△	△	25	25	150	25	32	36	CNGN1606□□ (1604□□) A123	C2RC	CM8×30B	WH30L WH50L	C16CC-06 (C16CC-04)	SM4×12B	SPR3
	3225P16	△	△	32	25	170	32	32	36							

▲Stock available △Make-to-order

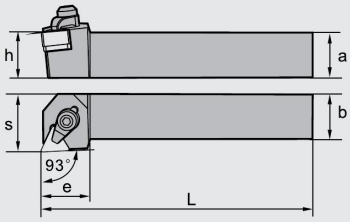
Corresponding tool holders of insert TN□□ C-type clamping

CTJNR/L

Kr:93°



R-type shown



Type		Stock R	Stock L	a	b	L	h	s	e	Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
CTJNR/L	2020K16	△	△	20	20	125	20	25	30	TNGN1607□□ (1604□□) A129	C1RC	CM6×30B	WH20L WH40L	T16CC-07 (T16CC-04)	SM3×10B	SPR1
	2525M16	△	△	25	25	150	25	32	30							

▲Stock available △Make-to-order

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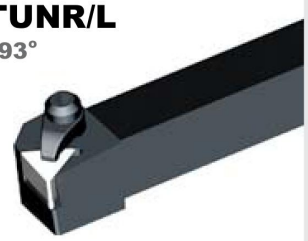
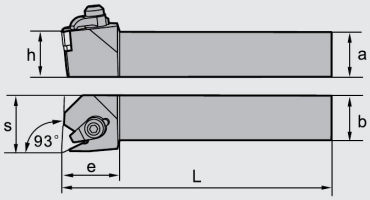
Corresponding tool holders of insert TN□□ C-type clamping

CTUNR/L
Kr:93°



R-type shown



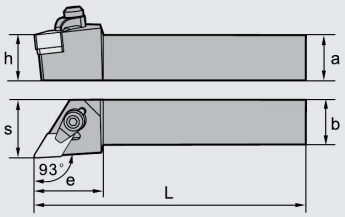
Type		Stock		Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
		R	L	a	b	L	h	s	e							
CTUNR/L	2020K16	△	△	20	20	125	20	25	27	TNGN1607□□ (1604□□) A129	C1RC	CM6×30B	WH20L WH40L	T16CC-07 (T16CC-04)	SM3×10B	SPR1
	2525M16	△	△	25	25	150	25	32	27							

▲Stock available △Make-to-order

Corresponding tool holders of insert DN□□ C-type clamping

CDJNR/L
Kr:93°

R-type shown



Type		Stock		Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
		R	L	a	b	L	h	s	e							
CDJNR/L	2525M15	△	△	25	25	150	25	32	32	DNGN1507□□ (1504□□) A125	C1RC	CM6×30B	WH20L WH40L	D15CC-07 (D15CC-04)	SM3×10B	SPR1
	3225P15	△	△	32	25	170	32	32	32							

▲Stock available △Make-to-order

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TURNING General Turning Tools

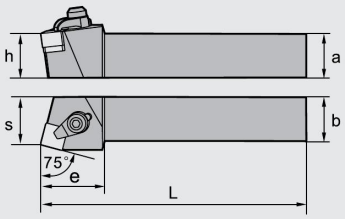
External turning tools for ceramic inserts

Corresponding tool holders of insert SN□□ C-type clamping

CSRNR/L

Kr:75°

R-type shown



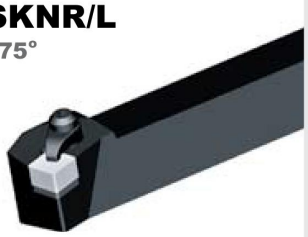
Type		Stock R	Stock L	a	b	L	h	s	e	Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
CSRNR/L	2020K12	△	△	20	20	125	20	22	32	SNGN1207□□ (1204□□) A127	C1RC	CM6×30B	WH20L WH40L	S12CC-07 (S12CC-04)	SM3×10B	SPR1
	2525M12	△	△	25	25	150	25	27	32							
	3225P12	△	△	32	25	170	32	27	32							
	3225P15	△	△	32	25	170	32	32	40	SNGN1507□□ A127	C2RC	CM8×30B	WH30L WH50L	S15CC-07	SM4×12B	SPR3
	4040R15	△	△	40	40	200	40	43	40							

▲Stock available △Make-to-order

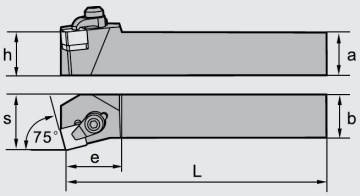
Corresponding tool holders of insert SN□□ C-type clamping

CSKNR/L

Kr:75°



R-type shown



Type		Stock R	Stock L	a	b	L	h	s	e	Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
CSKNR/L	2020K12	△	△	20	20	125	20	25	25	SNGN1207□□ (1204□□) A127	C1RC	CM6×30B	WH20L WH40L	S12CC-07 (S12CC-04)	SM3×10B	SPR1
	2525M12	△	△	25	25	150	25	32	25							
	3225P12	△	△	32	25	170	32	32	25							
	3225P15	△	△	32	25	170	32	32	30	SNGN1507□□ A127	C2RC	CM8×30B	WH30L WH50L	S15CC-07	SM4×12B	SPR3

▲Stock available △Make-to-order

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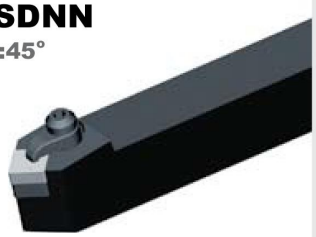
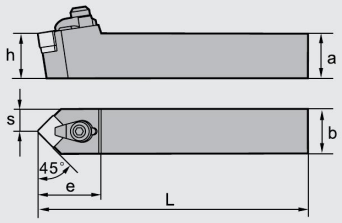
Corresponding tool holders of insert SN□□ C-type clamping

CSDNN
Kr:45°



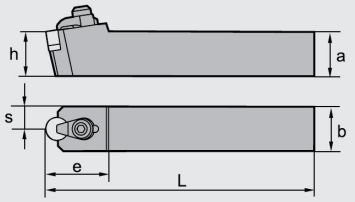


Type		Stock	Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
			a	b	L	h	s	e							
CSDNN	2020K12	△	20	20	125	20	10	35	SNGN1207□□ (1204□□) A127	C1RC	CM6×30B	WH20L WH40L	S12CC-07 (S12CC-04)	SM3×10B	SPR1
	2525M12	△	25	25	150	25	12.5	35							
	3225P12	△	32	25	170	32	12.5	35							

▲Stock available △Make-to-order

Corresponding tool holders of insert RN□□ C-type clamping

CRDNN



Type		Stock	Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
			a	b	L	h	s	e							
CRDNN	2020K12	△	20	20	125	20	10	32	RNGN1207□□ (1204□□) A130	C1RC	CM6×30B	WH20L WH40L	R12CC-07 (R12CC-04)	SM3×10B	SPR1
	2525M12	△	25	25	150	25	12.5	32							
	3225P12	△	32	25	170	32	12.5	32							
	3232P15	△	32	32	170	32	17.5	40	RNGN1507□□ A130	C2RC	CM8×30B	WH20L WH50L	R15CC-07	SM3×10B	SPR3
	4040R15	△	40	40	200	40	20	40							

▲Stock available △Make-to-order

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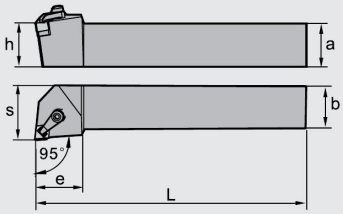
TURNING General Turning Tools

External turning tools for ceramic inserts

Corresponding tool holders of insert CN□□ J-type clamping

JCLNR/L
Kr:95°

R-type shown



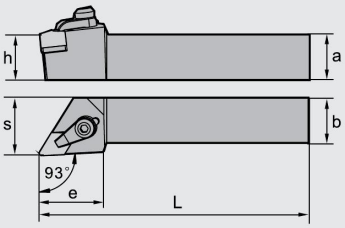
Type		Stock		Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
		R	L	a	b	L	h	s	e							
JCLNR/L	2020K12	△	△	20	20	125	20	29	32	CNGX1207□□ A124	C1RJ	CM6×30B	WH20L WH40L	C12CC-07	SM3×10B	SPR1
	2525M12	△	△	25	25	150	25	32	32							

▲Stock available △Make-to-order

Corresponding tool holders of insert DN□□ J-type clamping

JDJNR/L
Kr:93°

R-type shown



Type		Stock		Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
		R	L	a	b	L	h	s	e							
JDJNR/L	2525M15	△	△	25	25	150	25	32	38	DNGX1507□□ A125	C1RJ	CM6×30B	WH20L WH40L	D15CC-07	SM3×10B	SPR1
	3225P15	△	△	32	25	170	32	32	38							

▲Stock available △Make-to-order

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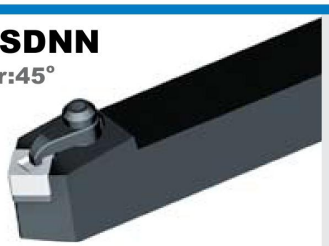
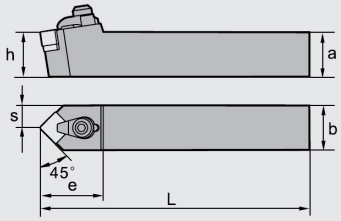
Web: www.ejcarbidetool.com

Corresponding tool holders of insert SN□□ J-type clamping

JSDNN
Kr:45°





Type		Stock	Basic dimensions(mm)						Applicable inserts	Clamp	Clamping screw	Wrench	Shim	Screw for clamping shim	Spring
			a	b	L	h	s	e							
JSDNN	**2020K12**	△	20	20	125	20	10	40	SNGX1207□□ A126	C1RJ	CM6×30B	WH20L WH40L	S12CC-07	SM3×10B	SPR1
	2525M12	△	25	25	150	25	12.5	40							
	3225P12	△	32	25	170	32	12.5	40							

▲Stock available △Make-to-order